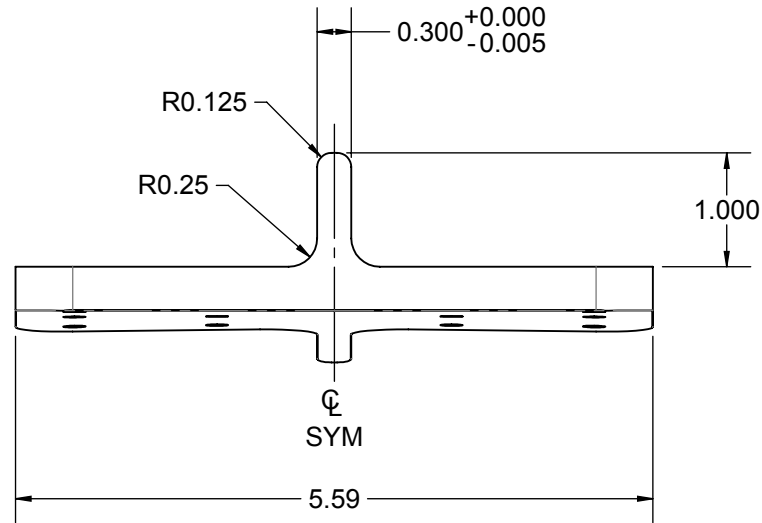
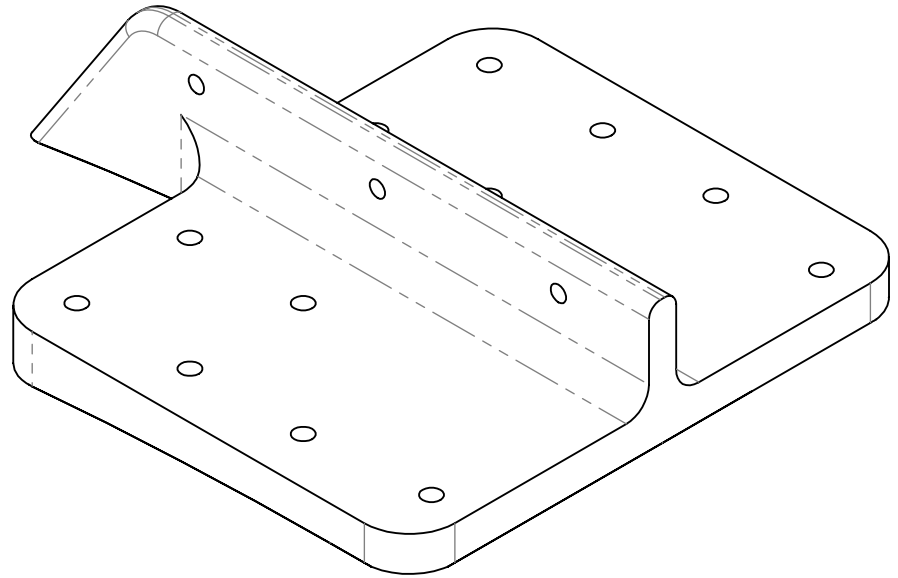


NOTES:

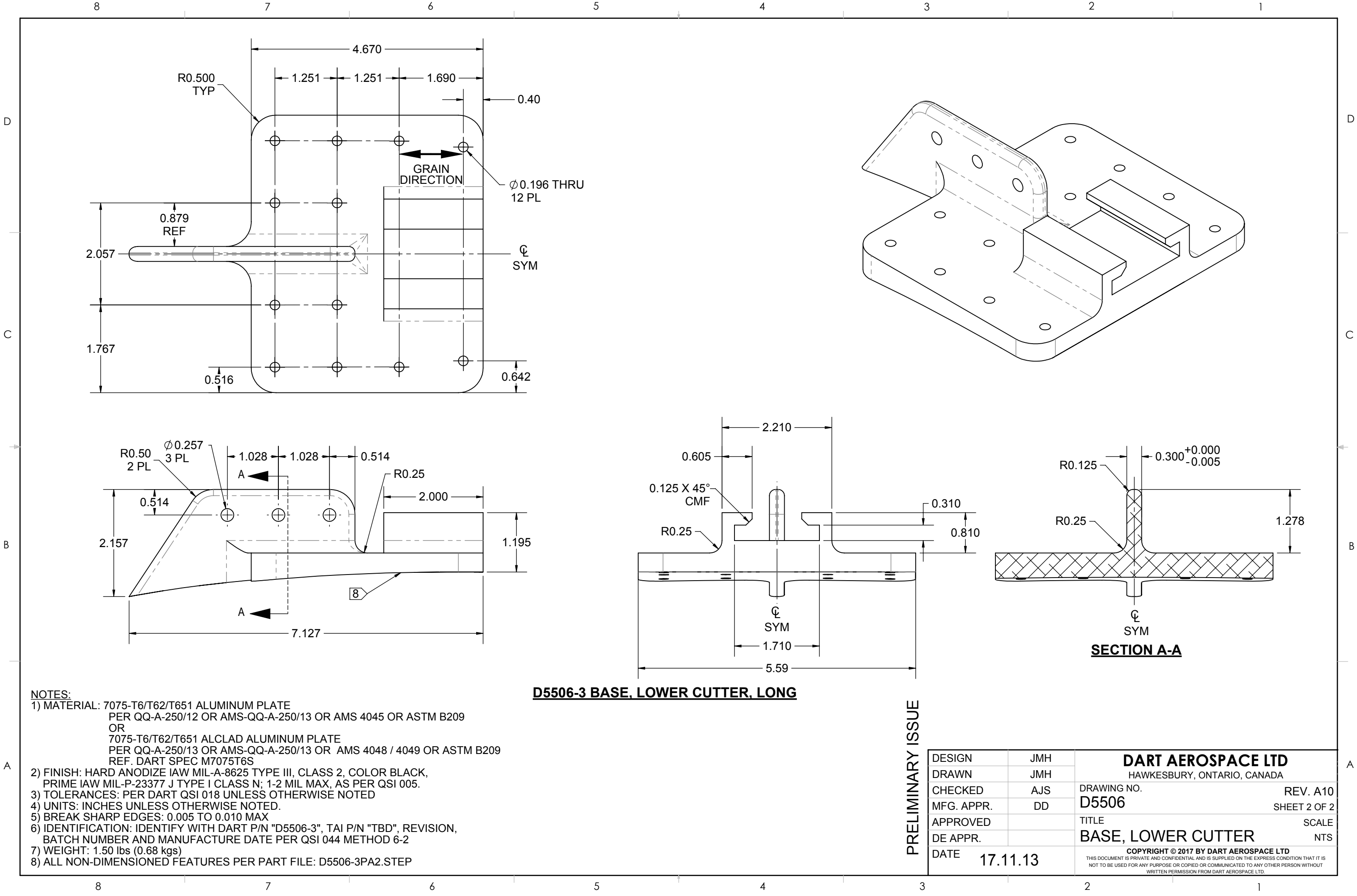
- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,  
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5506-1", TAI P/N "RC95T400210VN", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2
- 7) WEIGHT: 1.35 lbs (0.61 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5506-1PA1.STEP

**D5506-1 BASE, LOWER CUTTER**



PRELIMINARY ISSUE

A	NEW RELEASE	JMH	17.11.13
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	AJS	DRAWING NO.	REV. A10
MFG. APPR.	DD	<b>D5506</b>	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>BASE, LOWER CUTTER</b>	NTS
DATE	17.11.13	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:  
1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S  
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,  
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED.  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5506-3", TAI P/N "TBD", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2  
7) WEIGHT: 1.50 lbs (0.68 kgs)  
8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5506-3PA2.STEP

**D5506-3 BASE, LOWER CUTTER, LONG**

PRELIMINARY ISSUE

DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	AJS	DRAWING NO.	REV. A10
MFG. APPR.	DD	<b>D5506</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>BASE, LOWER CUTTER</b>	NTS
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